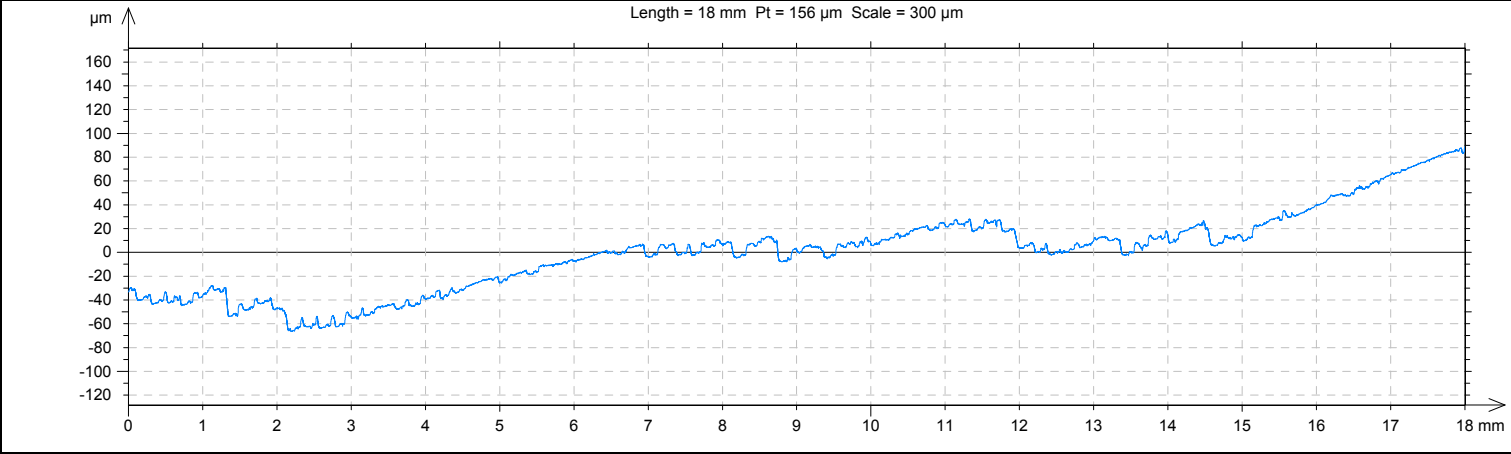
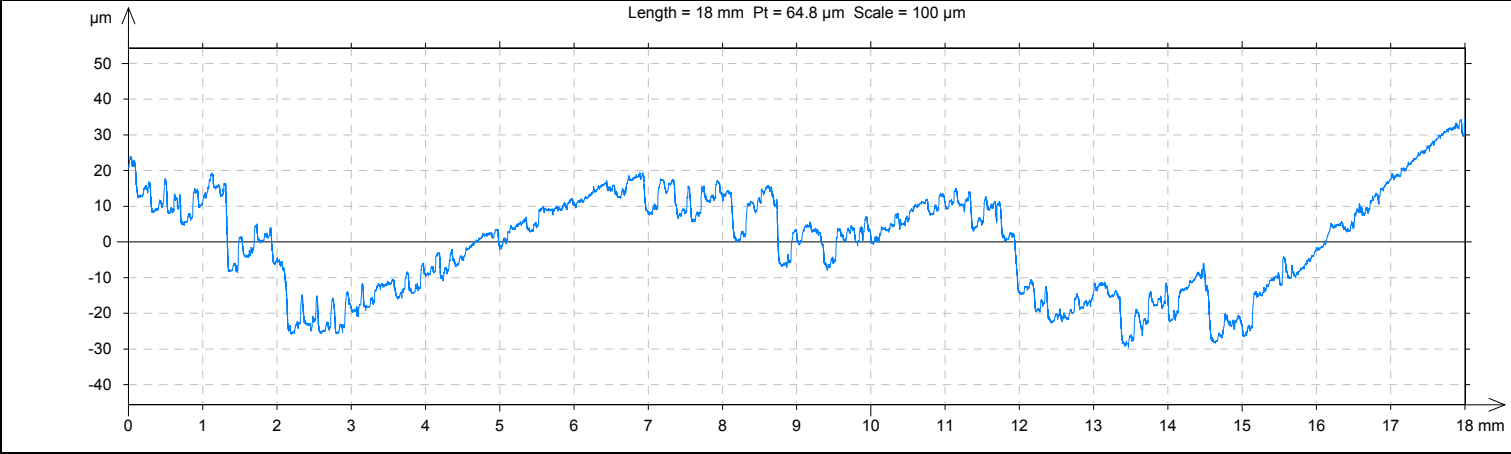


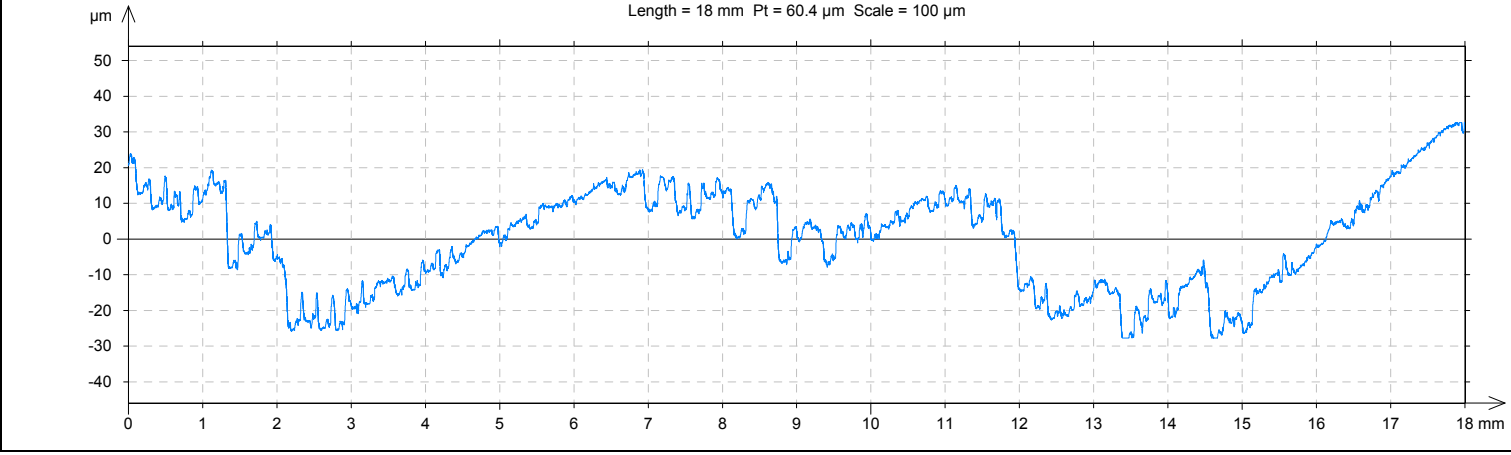
Změřený profil



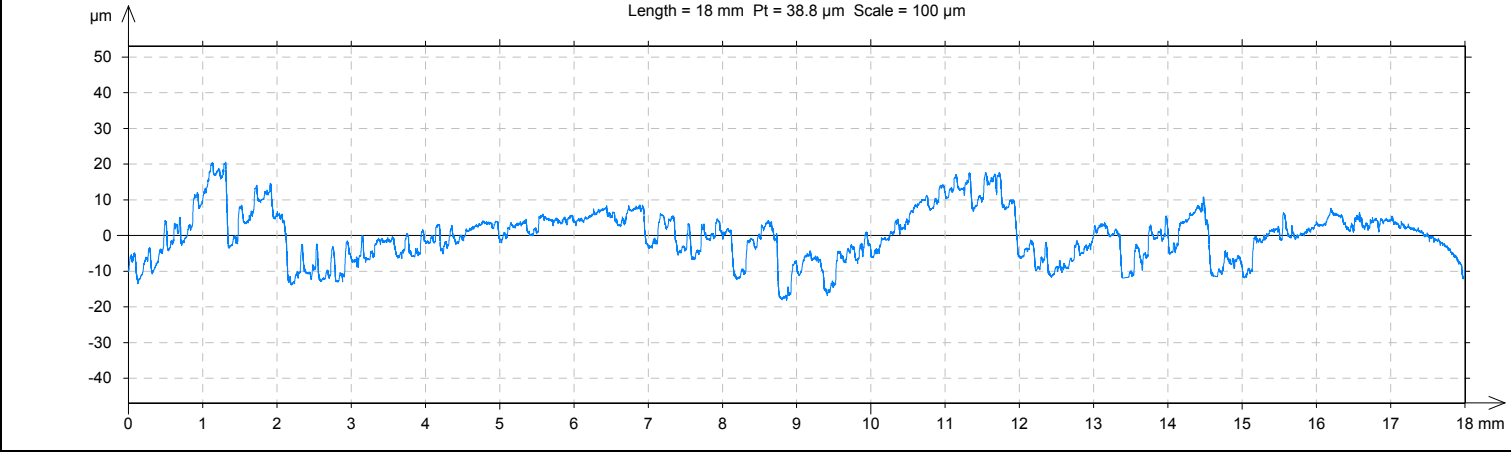
Vyrovnaný profil



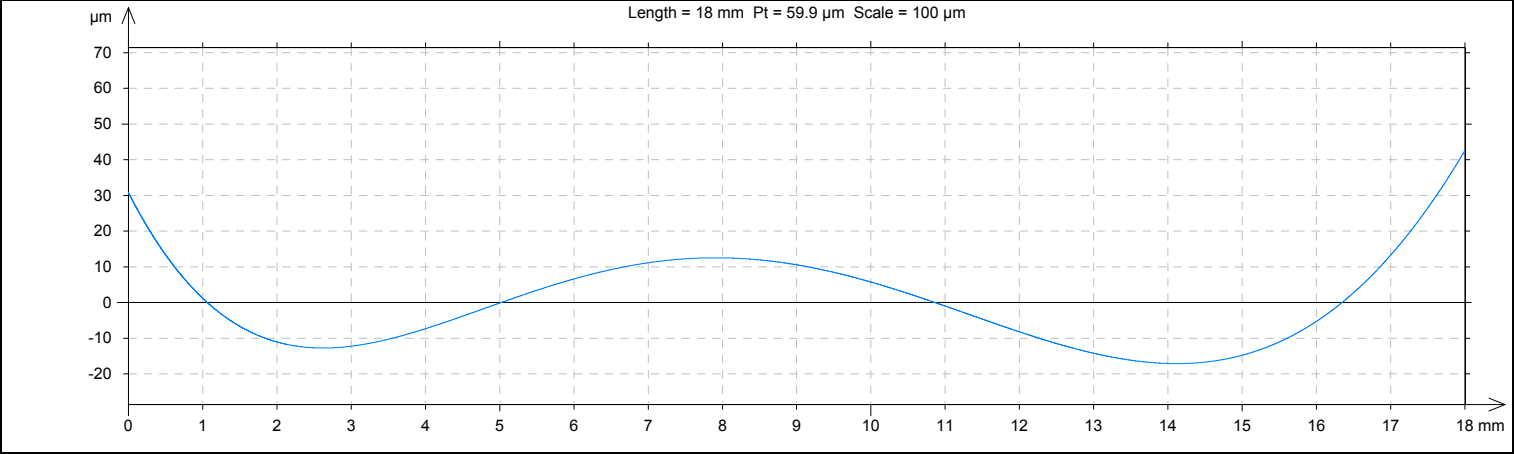
Thresholding



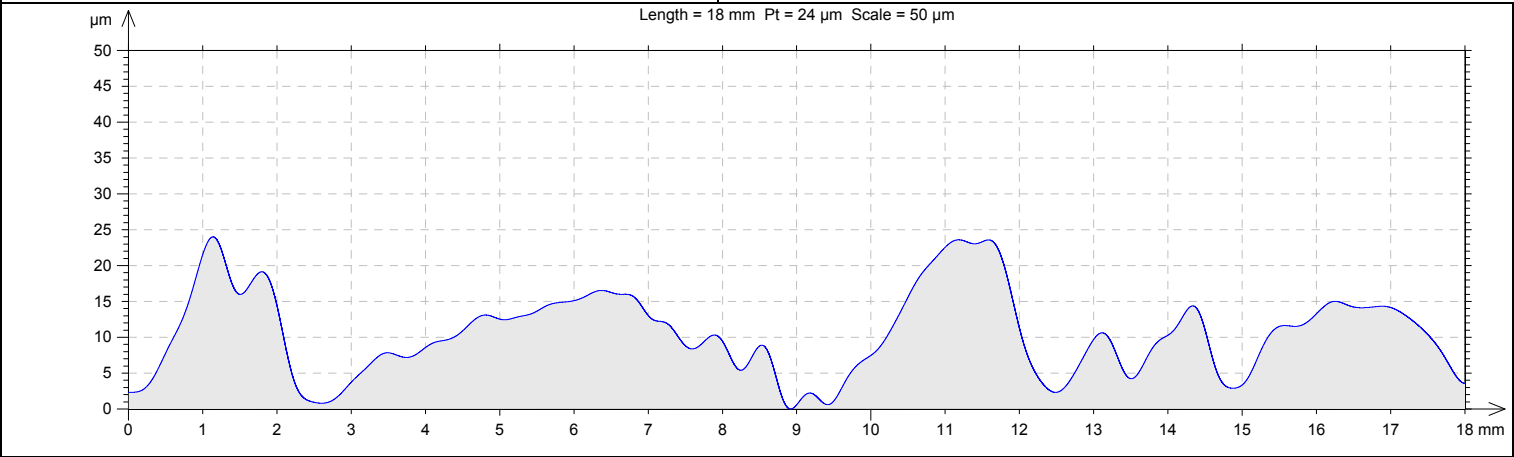
Odstranění tvaru - polynomem 5. řádu



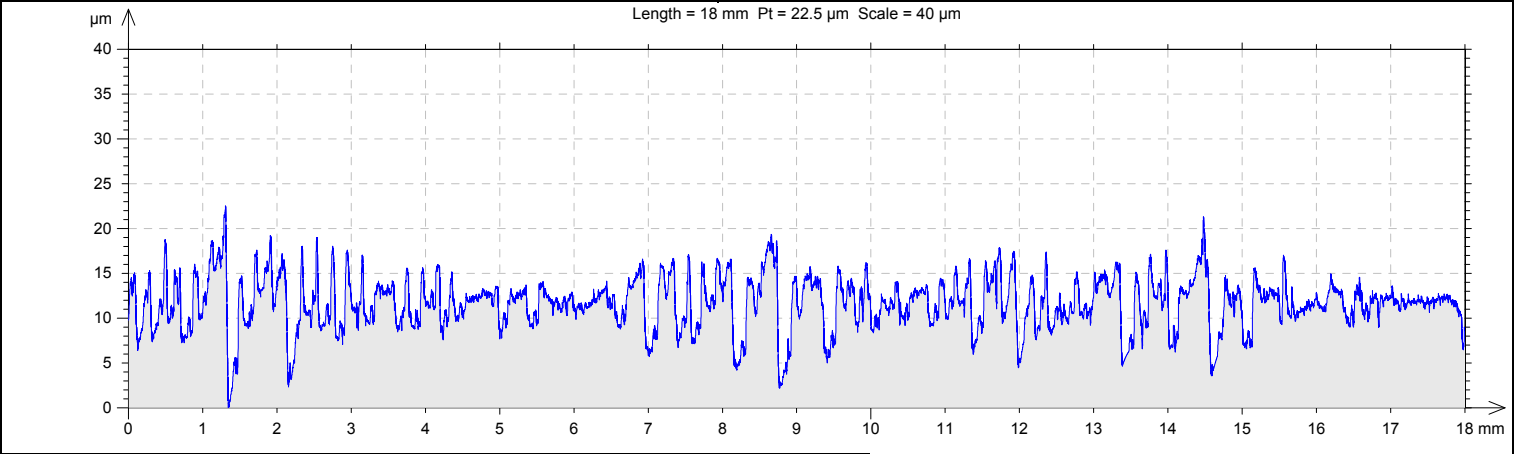
Samotný tvar



Vlnitost povrchu - Gauss, cut-off 0,8 mm_celá díra



Drsnost povrchu - Gauss, cut-off 0,8 mm_celá díra



Parameters calculated on the profile dira 6XA_2 > ... >
Roughness, Gaussian Filter, 0.8 mm

* Parameters calculated as average value of all sampling lengths.
* A microroughness filtering is used, with a ratio of 2.5 μm .

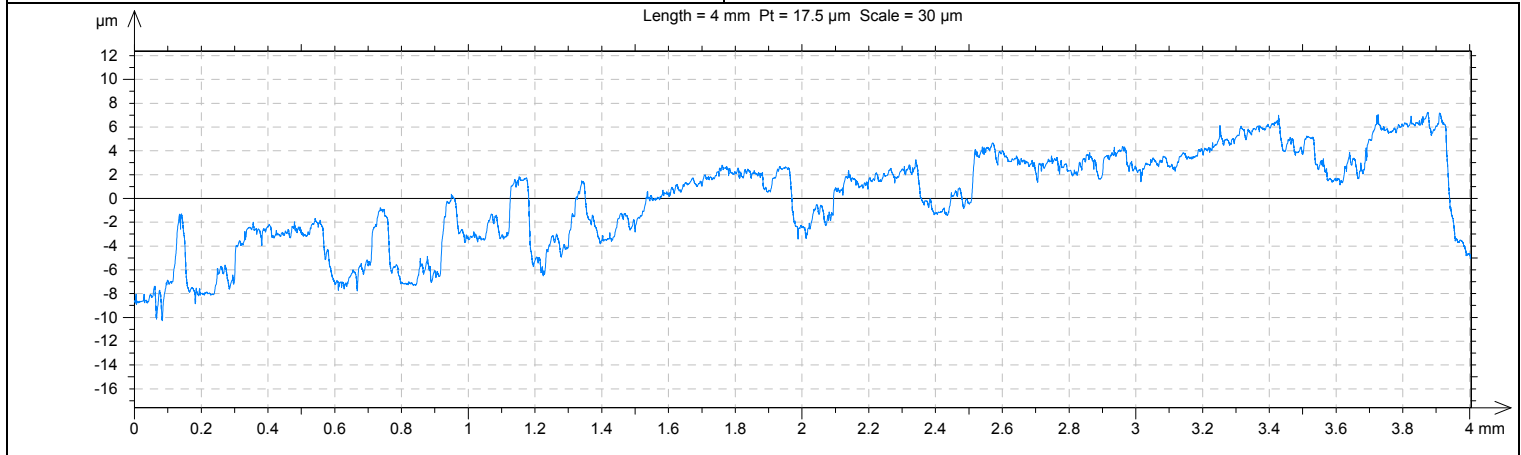
Roughness Parameters, Gaussian filter, 0.8 mm

Ra = 2 μm
Ra: Arithmetic Mean Deviation of the roughness profile.
Rz = 10.4 μm
Rz: Maximum Height of roughness profile.
RSm = 0.177 mm
RSm: Mean Width of the roughness profile elements.

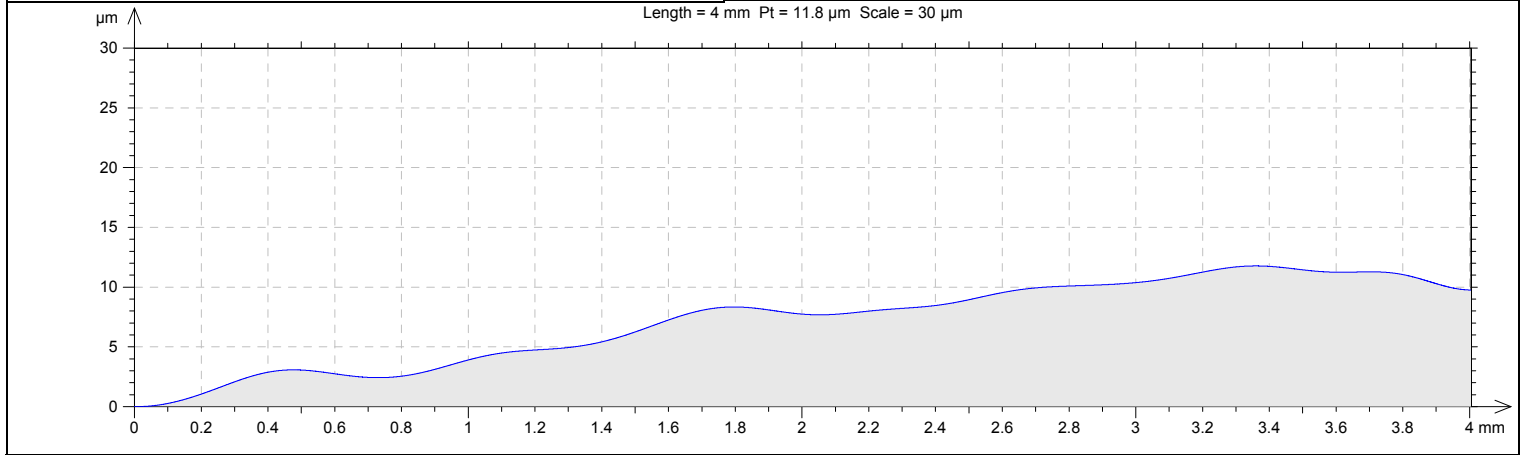
Waviness Parameters, Gaussian filter, 0.8 mm

Wa = 0.535 μm
Wa: Arithmetic Mean Deviation of the waviness profile.
Wz = 1.82 μm
Wz: Maximum Height of waviness profile.
WSm = 0.876 mm
WSm: Mean Width of the waviness profile elements.

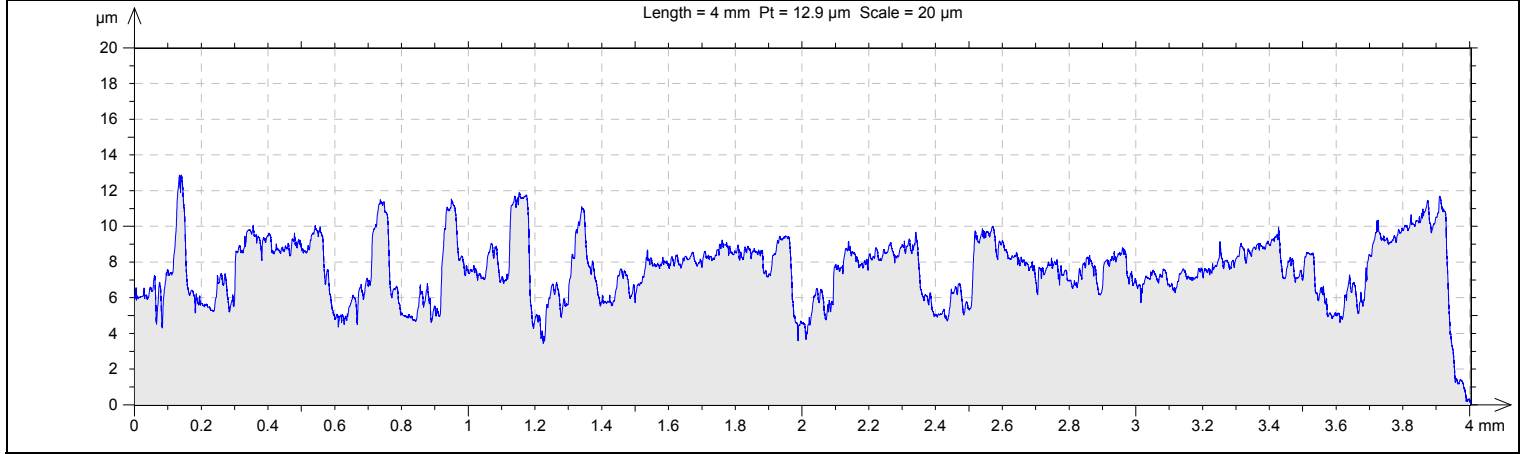
Samotná drsnost_výjezd vrtáku



Vlnitost povrchu - Gauss, cut-off 0,8 mm_výjezd vrtáku



Drsnost povrchu - Gauss, cut-off 0,8 mm_výjezd vrtáku



Parametry drsnosti_výjezd vrtáku

Parameters calculated on the profile dira
6XA_2 > ... > Roughness, Gaussian Filter, 0.8
mm

* Parameters calculated as average value of all
sampling lengths.
* A microroughness filtering is used, with a ratio of
2.5 µm.

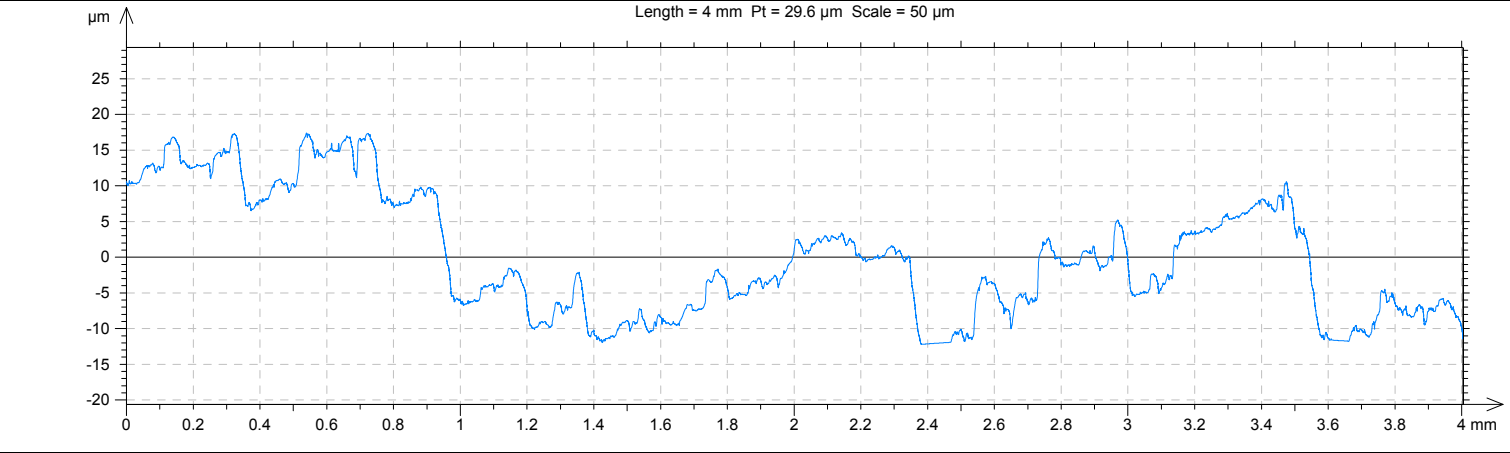
Roughness Parameters, Gaussian filter, 0.8 mm

Ra = 1.12 µm
Ra: Arithmetic Mean Deviation of the
roughness profile.
Rz = 6.57 µm
Rz: Maximum Height of roughness profile.
RSm = 0.112 mm
RSm: Mean Width of the roughness profile
elements.

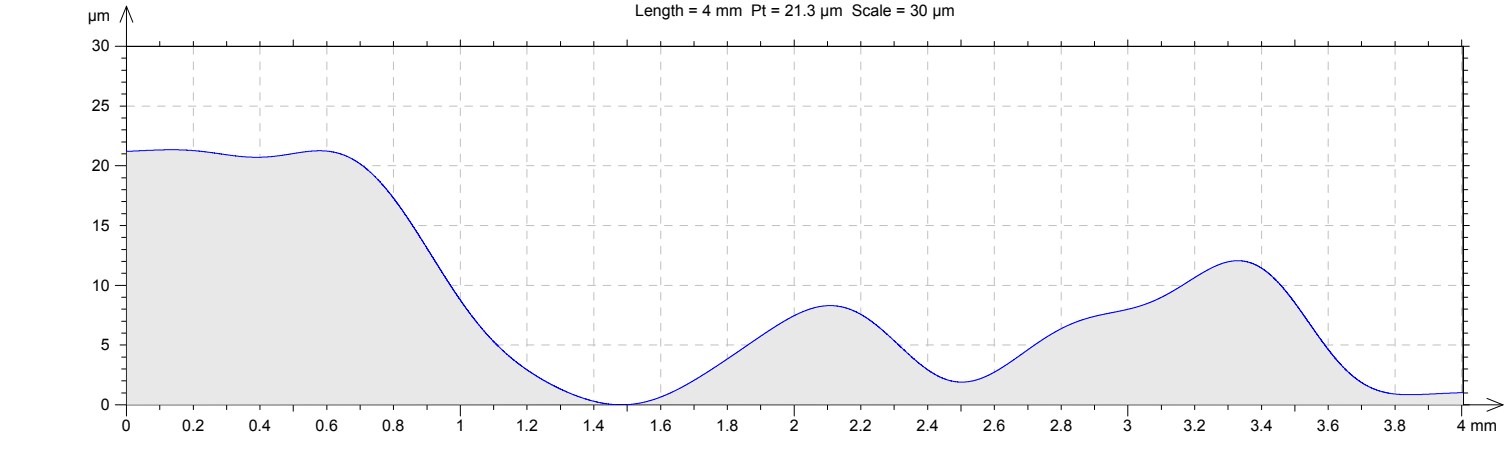
Waviness Parameters, Gaussian filter, 0.8 mm

Wa = 0.179 µm
Wa: Arithmetic Mean Deviation of the
waviness profile.
Wz = 0.628 µm
Wz: Maximum Height of waviness profile.
WSm = 0.729 mm
WSm: Mean Width of the waviness profile
elements.

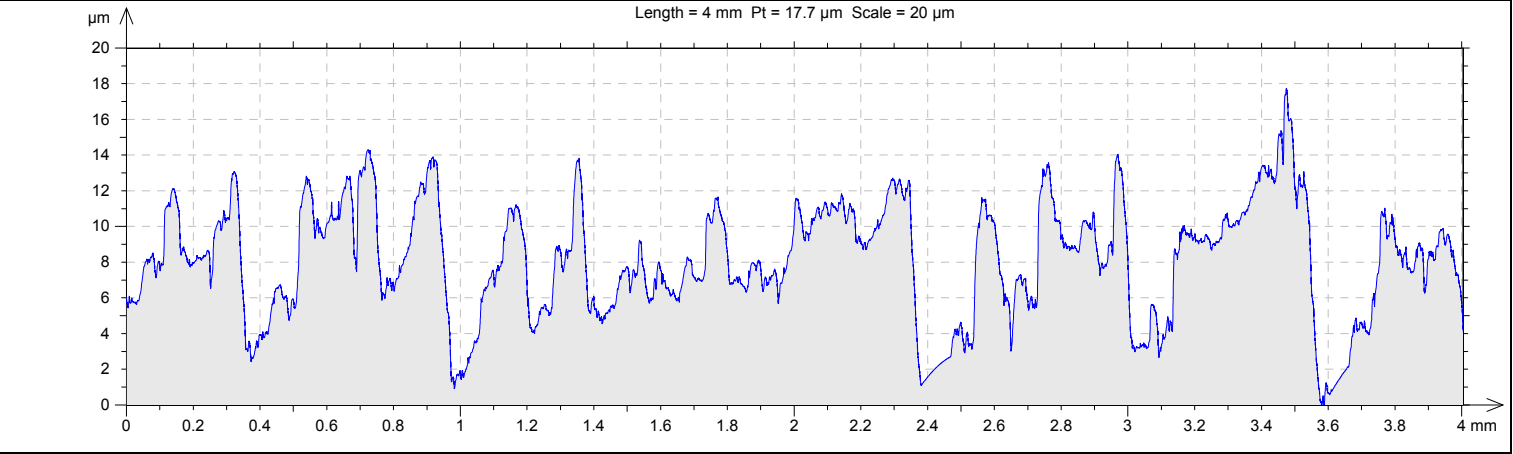
Samotná drsnost_vjezd vrtáku



Vlnitost povrchu - Gauss, cut-off 0,8 mm_vjezd vrtáku



Drsnost povrchu - Gauss, cut-off 0,8 mm_vjezd vrtáku



Parametry drsnosti_vjezd vrtáku

Parameters calculated on the profile dira
6XA_2 > ... > Roughness, Gaussian Filter, 0.8
mm

* Parameters calculated as average value of all sampling lengths.
* A microroughness filtering is used, with a ratio of 2.5 μm .

Roughness Parameters, Gaussian filter, 0.8 mm

Ra = 2.28 μm
Ra: Arithmetic Mean Deviation of the roughness profile.
Rz = 12.4 μm
Rz: Maximum Height of roughness profile.
RSm = 0.163 mm
RSm: Mean Width of the roughness profile elements.

Waviness Parameters, Gaussian filter, 0.8 mm

Wa = 0.774 μm
Wa: Arithmetic Mean Deviation of the waviness profile.
Wz = 2.53 μm
Wz: Maximum Height of waviness profile.
WSm = 0.676 mm
WSm: Mean Width of the waviness profile elements.